







**Table 2. Mix Proportions of the Prepared Concrete and Mortar Samples.**

Mix Designation	Type of VMA	W/b	Cement (kg/m <sup>3</sup> )	Sand (kg/m <sup>3</sup> )	Gravel (kg/m <sup>3</sup> )	Water (kg/m <sup>3</sup> )	VMA /w (%)
C0	-	0.55	373	743	1076	205	0
C1	Surf 20K	0.55	373	743	1076	205	1
C2	Surf 20K	0.55	373	743	1076	205	3
C3	Surf 20K	0.55	373	743	1076	205	5
C4	Surf 20K	0.55	373	743	1076	205	7
C5	Starch	0.55	373	743	1076	205	0.25
C6	Starch	0.55	373	743	1076	205	0.5
C7	Starch	0.55	373	743	1076	205	0.75
M0	-	0.55	613	1187	-	337	0
M1	Surf 20K	0.55	613	1187	-	337	1
M2	Surf 20K	0.55	613	1187	-	337	3
M3	Surf 20K	0.55	613	1187	-	337	5
M4	Surf 20K	0.55	613	1187	-	337	7
M5	Starch	0.55	613	1187	-	337	0.25
M6	Starch	0.55	613	1187	-	337	0.5
M7	Starch	0.55	613	1187	-	337	0.75

*C: Concrete, M: Mortar, VMA: viscosity modifying agent, W: water*

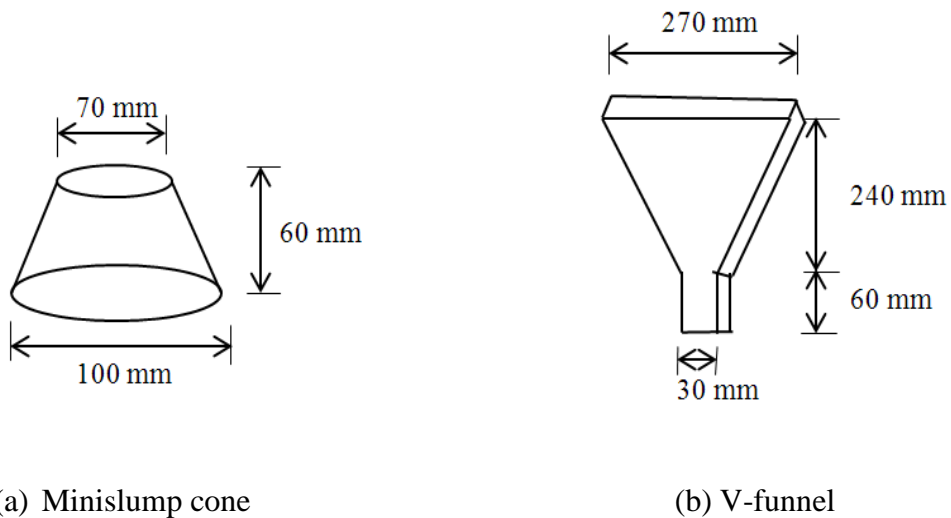


Figure 1. Apparatus for measuring the flow properties of mortars.

## Instrument for Dewatering Test and Test Methods

To measure the dewatering of the mortar mixtures under high pressure, a cylindrical pressure vessel was developed. The schematic and experimental setup of the developed dewatering device are shown Figure 2(a) and Figure 2(b), respectively. The device with an internal diameter of 80mm and a height of 330mm was fabricated using stainless steel. The cross sectional area of the test sample was thus 5024 mm<sup>2</sup>. A porous stone (100mm diameter and 6mm thickness) was fixed at the bottom of the device to filter the drained water from the mortar sample. A filter paper was placed at the top of the porous stone before filling the cylinder with mortar samples for protecting the porous stone from clogging. Drained water from the samples was collected and measured periodically with a weight balance.

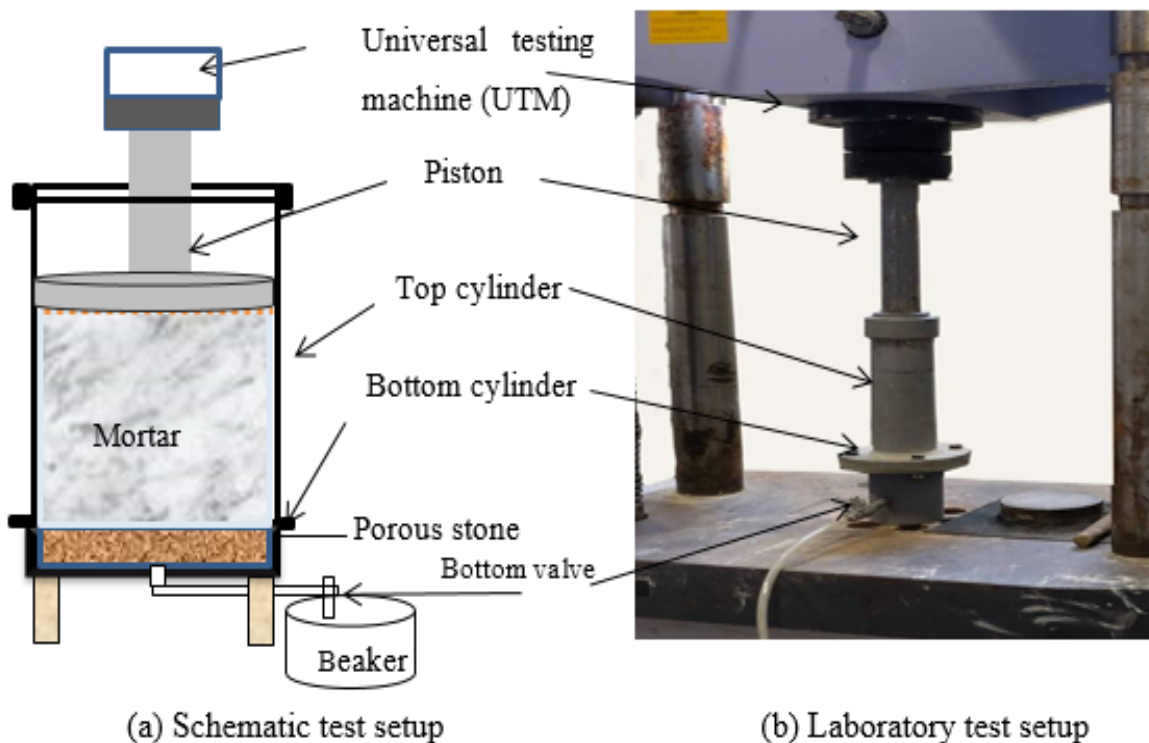


Figure 2. Dewatering device for dewatering test

Five steps of dewatering measurements were conducted to evaluate the dewatering for each sample, i.e., (1) a freshly mixed mortar sample was placed in the dewatering device up to height of 250mm while the bottom valve was closed. (2) A force of 3.62kN with a stroke of 6 mm/min was applied directly to the sample through a piston in order to create pressure on the sample corresponding to a self-weight pressure of a bored pile at 30 m deep. (3) Apply the force and sustain it on the sample till reaching 0.72MPa while the bottom valve is closed. (4) Open the bottom valve after reaching the target pressure. Continue applying the force on the sample till the sample is finally consolidated. (5) The drained water from the sample during the pressurization is collected and measured periodically after opening the bottom valve.

The accumulated dewatering percentage,  $d(t)$ , is calculated according to ASTM C232. Dewatering percentage  $d(t)$  expressed as the percentage of the unit water content in the mixture (Kim et al., 2014; Yim et al., 2014), as follows

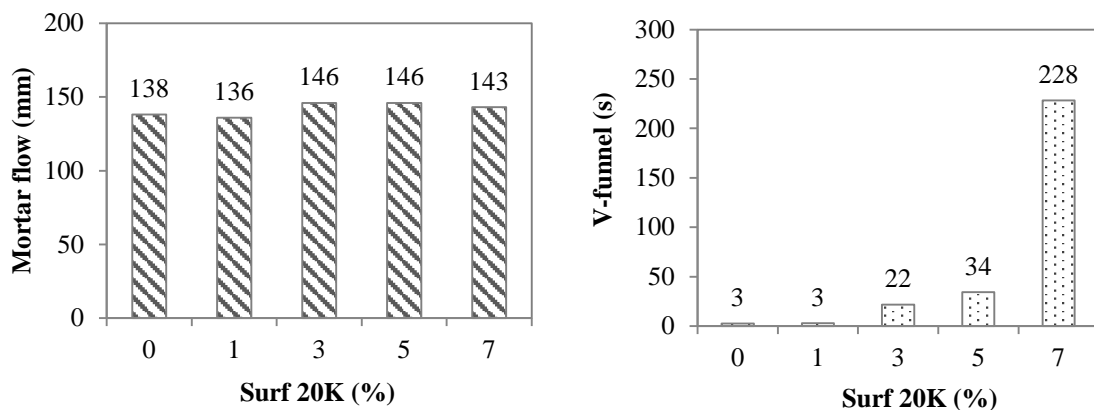
$$d(t) = \frac{w(t)}{WAH} \times 100 \quad (1)$$

where  $w(t)$  is the total amount of drained water (kg) at time  $t$  (min),  $W$  is unit water content of the mixtures ( $\text{kg}/\text{m}^3$ ),  $A$  is the cross-sectional area of the sample ( $\text{m}^2$ ) and  $H$  is the initial height of the sample (m).

## Results and Discussion

### Effect of VMAs on Mortar Flow

The effects of surfactant type VMA on mortar flow and v-funnel flow time are shown in Figure 3(a) and Figure 3 (b), respectively. It can be seen that the surfactant type VMA (Surf 20K) slightly increases the mortar flow and prolongs the v-funnel flow time. The mortar flow of control mortar with 0% Surf 20K was 138 mm whereas mortar containing 1% surfactant type VMA reduces the mortar flow from 138mm to 136 mm, while after that it slightly increases the mortar flow as compared to the control mortar. By considering the same mortar mixtures, v-funnel flow time increases with increasing the dosages of Surf 20K. Between 0% to 5%, the v-funnel flow time increases moderately, while after that it rises significantly at 7%. This is because the surfactant molecules have a hydrophilic head and a hydrophobic end as shown in Figure 4. Hydrophilic head has strong attraction with the liquid phase i.e. mixing water of mortar or concrete. The hydrophobic tails of surfactant molecules stick out of the solution and reduce distortion of water molecules. The mutual repulsion between the hydrophilic heads of surfactant reduces the attraction of the bulk liquid phase and reduces the surface tension of the liquid phase and makes it easier to produce air bubbles in the mixtures [25]. These air bubbles contribute to increase the mortar flow [26]. At the same time, surfactant forms micelle net structures in the liquid phase, which increase the viscosity of the mixtures. Therefore, mortars with surfactant have longer v-funnel time.



(a)Mortar flow(b) V-funnel time

Figure 3. Effect of surfactant on flow properties

The influences of the addition of starch on flow properties, mortar flow and v funnel time, are presented in Figure 5(a) and Figure 5(b), respectively. Increasing the dosage of starch from 0%to 0.75% significantly reduces the mortar flow. The mortar without starch shows a mortar flow of 138mm whereas mortar containing 0.25% starch

concentration has a flow of 118mm. By increasing the dosages to 0.5% and 0.75%, the mortars show flow values slightly above 100mm, indicating very low deformability. On the other hand, the v-funnel flow times increase with increasing dosages of starch. The v-funnel flow time of mortars was not measurable at the dosages equal or exceeding 0.5% because the mixtures had too high viscosity. It is because starch makes the mortar more viscous by increasing the viscosity of the liquid phase.

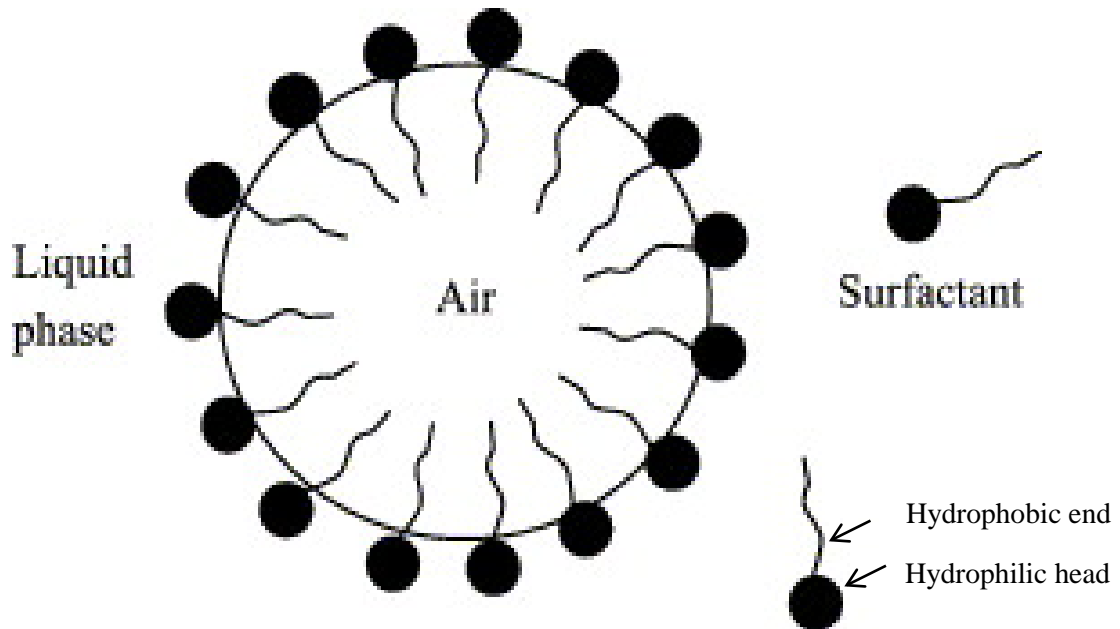
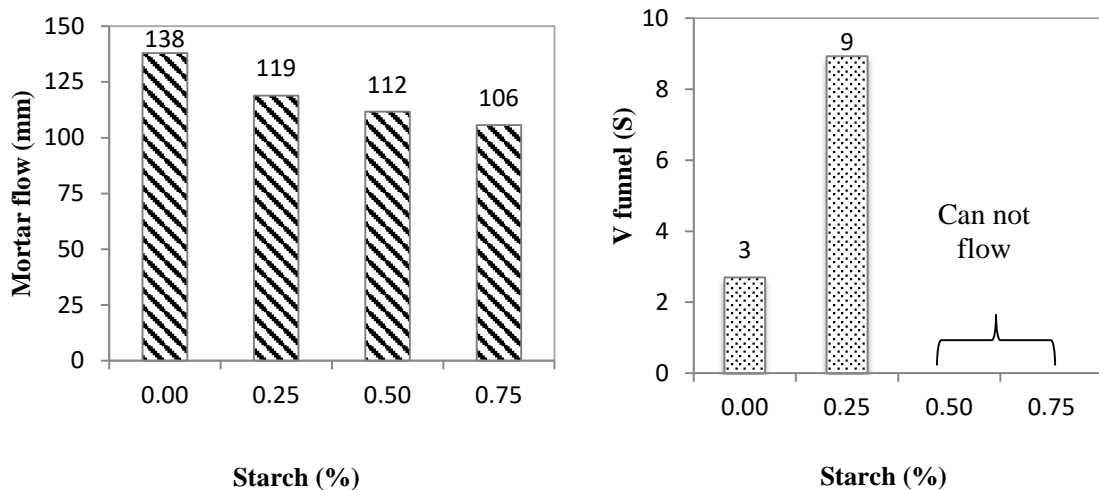


Figure 4. Distribution of surfactant molecules at the water–air interface [25]



(a) Mortar flow (b) V-funnel time

Figure 5. Effect of starch on flow properties

### Effect of VMAs on Air Content of Concrete

The effect of surfactant type VMA (Surf20K) on air content of concrete is presented in Figure 6. It can be seen that increasing the dosages of surfactant increase the air content of the concrete mixtures. It is because surfactant produces the air bubbles in concrete mixtures by reducing the surface tension of mixing water. Moreover, the surfactant can be adsorbed on cement surface which can also contribute to formation of some air bubbles in the mixtures [25]

Figure 7 illustrates the effect of starch on air content of concrete. It can be observed that the use of starch slightly increases the air content in concrete. The air content of concrete without starch (C0) is 1.4%. By increasing the concentration of starch to 0.75% in the same mixture condition, the air increases to 2.0%. The increase of air is less significant when compared to the case of surfactant VMA. Therefore, flow of mortars with starch does not increase but on the other hand reduces due to increase in viscosity.

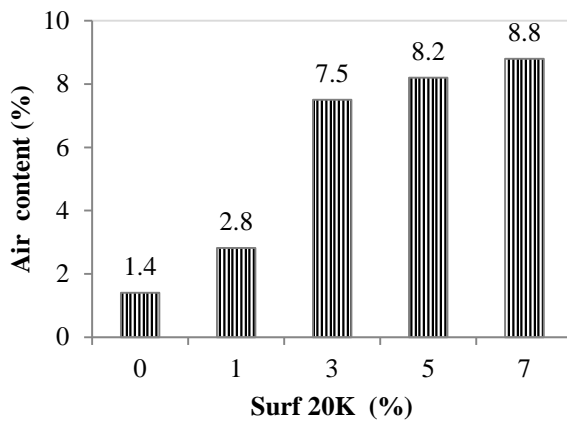


Figure 6. Effect of Surf 20K on air content of concrete

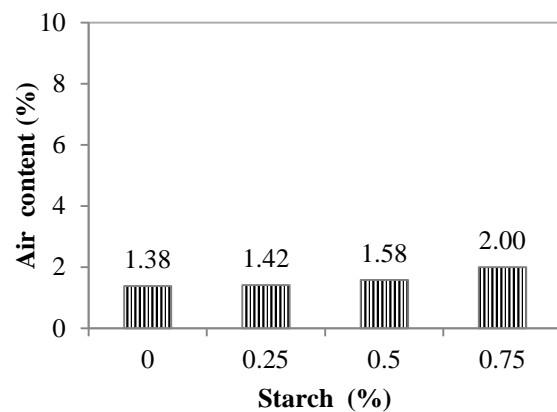


Figure 7. Effect of starch on air content of concrete

### Effect of VMAs on Dewatering of Mortar under High Pressure

The influence of surfactant type VMA (Surf 20K) on dewatering of mortar under high-pressure (0.72 MPa) is shown in Figure 8. It can be observed that the accumulated dewatering of control mortar (M0) without Surf20K is 35.3% and by adding 1.0% dosage of Surf 20K, there is no significant effect on dewatering. However, with an increase of the Surf 20K dosages from 3.0% to 7.0%, the dewatering reduces effectively to 13.0% and 4.07%, respectively. This is because the surfactant forms a higher order molecular structure by micelle aggregation of two different parts of surfactant molecule, which are a hydrophilic and a hydrophobic end as shown in Figure 9. Moreover, the surfactant produces threadlike micelle net structures in the fresh cement paste mixture as can be confirmed by a SEM image in Figure 10. It can be observed that the network of threadlike micelles in the liquid phase covers the cement particles throughout the mixtures. This micelle net structure lowers the amount of free water in the cement paste mixtures by holding the water within its structure, reducing the permeability of the fresh mixtures and increasing the stiffness of the fresh paste mixtures. When pressured, mixtures having low amount of free water, lower permeability and higher solid phase stiffness expel lower



amount of water. Therefore, the pressurized dewatering amount of the mortar reduces by using the Surf 20K.

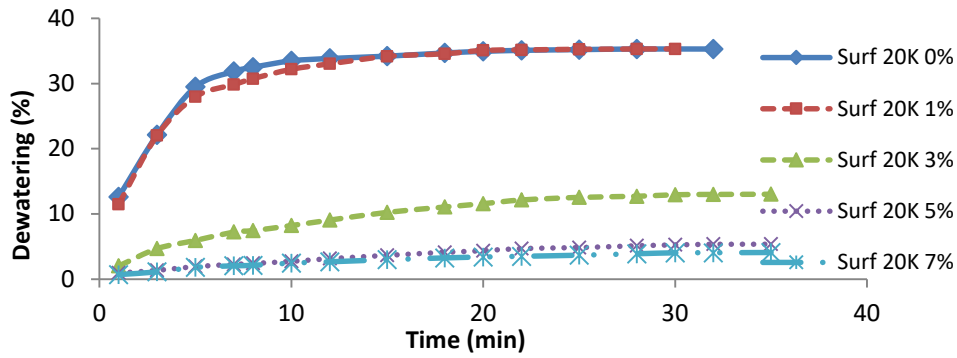


Figure 8. Effect of Surf 20K on dewatering under pressure

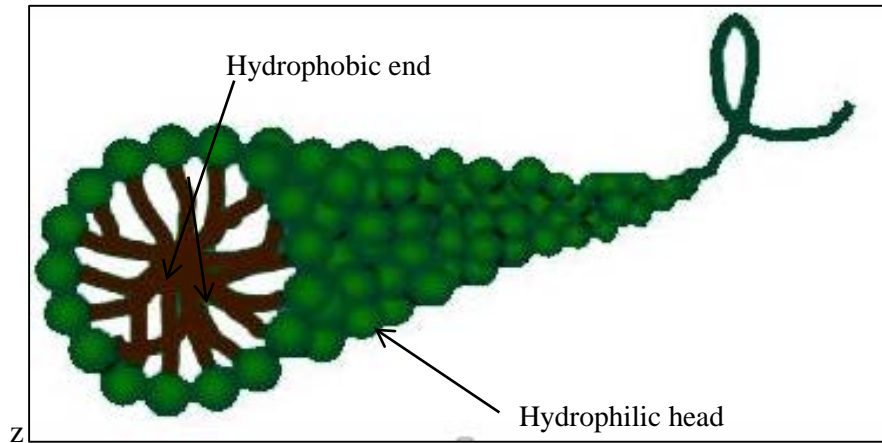


Figure 9. Thread like micelle net structure of surfactant molecule

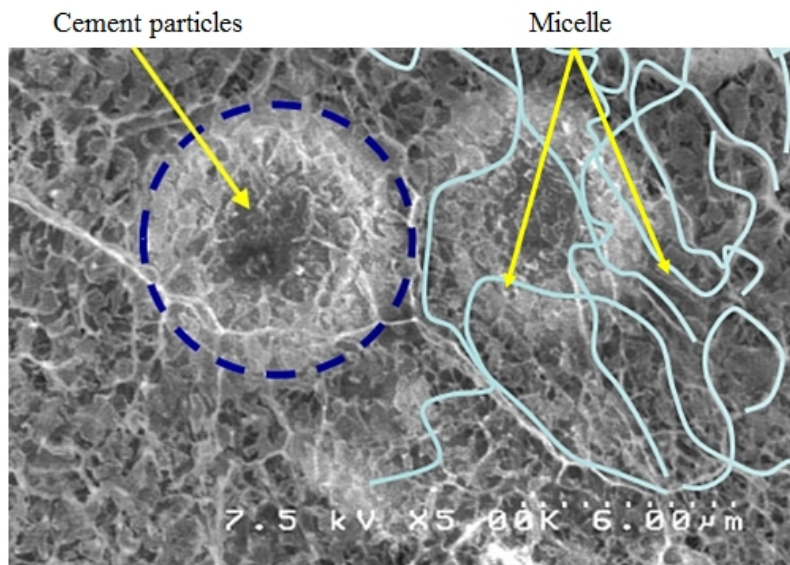


Figure 10. Network of threadlike micelle in water phase covers cement particles (fresh cement slurry having  $w/c = 1$  at magnification of image 5000x)

The second group of samples, M5 to M7 mortar having concentration of starch ranging from 0% to 0.75%, were tested to measure the dewatering of the mortars under pressure. Figure 11 shows the dewatering results with various concentrations of starch from 0% to 0.75%. It is shown that even adding high dosages of starch up to 0.75% concentration, it slightly reduces the dewatering under pressure. As comparing the dewatering of the control mortar (M0) with the mortar having 0.75% starch concentration, dewatering only reduces from 35.3% to 29.4%. It is because starch only increases viscosity of the mixed water without the abilities to restrain water, to reduce permeability and to increase stiffness of the mixtures when compared to those of surfactant type (Surf 20K) VMA.

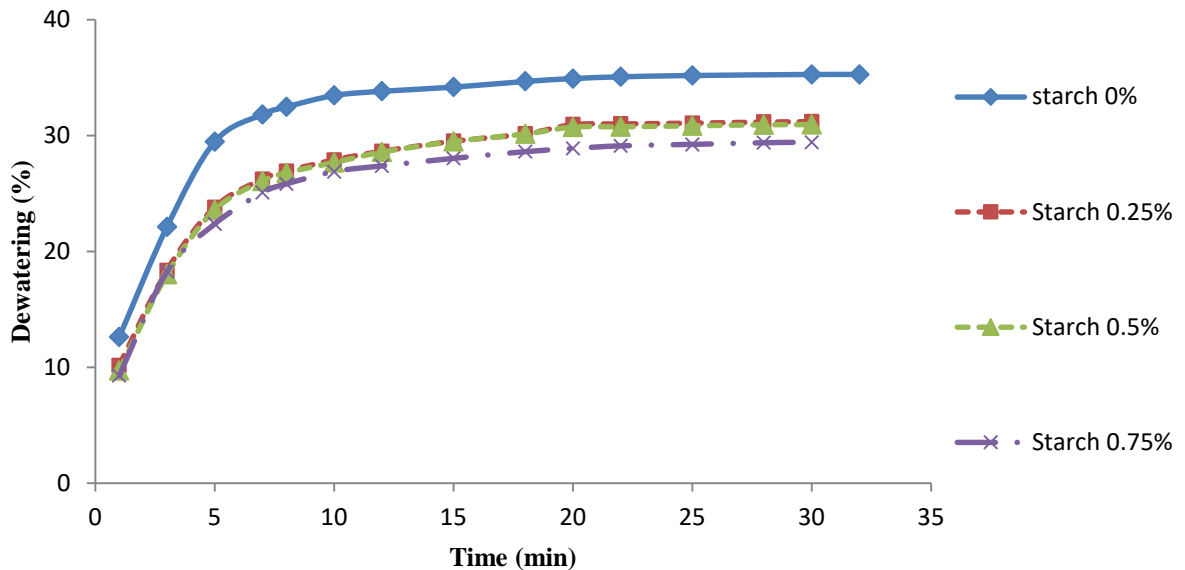


Figure 11. Effect of starch on dewatering under pressure

## Conclusions

The effect of VMAs on dewatering under pressure and flow properties of various fresh mortars is demonstrated in this work and the following conclusions can be drawn based on the results obtained from this experimental study.

- Dewatering resistance of fresh mortar increases with an increase of the dosage of surfactant type VMA. The dosages of Surf 20K at 3% or higher effectively reduce the dewatering amount under pressure. On the other hand, starch ether is not able to improve the dewatering resistance under pressure.
- Surf 20K slightly increases the mortar flow because surfactant molecule has hydrophobic and hydrophilic parts which help to form small air bubbles in mortars. However, it increases the flow time ( $v$ -funnel test) due to increase of viscosity. On the other hand, starch decreases the mortar flow and increases the flow time.

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